



# Installation Instructions

**ELEKTROMAT**

**ST 80.24-50,00**

Model: 10003195 00001

**-en-**

Status: 06.03.2020



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**Symbols**



**Warning** - Potential injury or danger to life!



**Warning** - Danger to life from electric current!



**Note** - Important information!



**Requirement** - Required action!

Schematic representations are based on product examples. Deviations from delivered products are possible.



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## 1 General safety information

### **Specified normal use**

The drive unit is intended for horizontally operating sliding doors.

The safe operation is only guaranteed with specified normal use. The drive unit is to be protected from rain, moisture and aggressive ambient conditions. No liability for damage caused by other applications or non-observance of the information in the manual.

Modifications are only permitted with the agreement of the manufacturer. Otherwise the Manufacturer's Declaration shall be rendered null and void.

### **Safety information**

Installation and initial operation tasks are to be performed by skilled personnel only.

Only trained electrical craftsmen are permitted to work on electrical equipment. They must assess the tasks assigned to them, recognise potential danger zones and be able to take appropriate safety measures.

Installation work is only to be carried out with the supply off.

Observe the applicable regulations and standards.

### **Coverings and protective devices**

Do not operate unless corresponding coverings and protective devices are installed.

Ensure that gaskets are fitted correctly and that cable glands are correctly tightened.

### **Spare parts**

Only use original spare parts.

## 2 Technical Data

Type	SG 115R	
Output torque	800	Nm
Output speed	24	rpm
Output shaft / hollow shaft	50,00	mm
Maximum output speed open / close for frequency inverter operation	42 / 42	rpm
Maximum door weight	80000	N
Supply voltage	3N~ 400	V
Operating current	4,70	A
Operating frequency	50	Hz
Power factor cos $\varphi$	0,77	
Maximum movement per hour	10	h <sup>-1</sup>
Class of protection	IP 54	
Limit switch range (maximum revolutions of output shaft / hollow shaft)	20	
Braking torque of magnetic brake	130	Nm
Braking voltage	103	V DC
Rectifier type	B1 230/103	
Temperature range	-10 / +40 (+60)	°C

1) When using a temperature range of +40°...+60°C use half of maximum movements per hour.



### Temperature Extension!

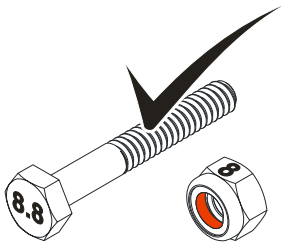
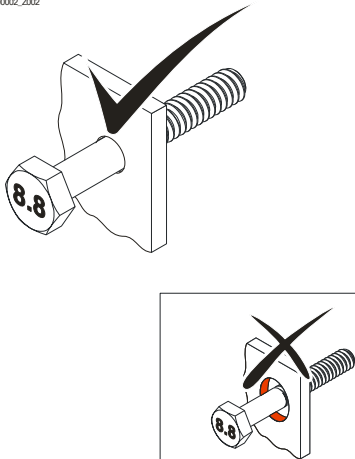
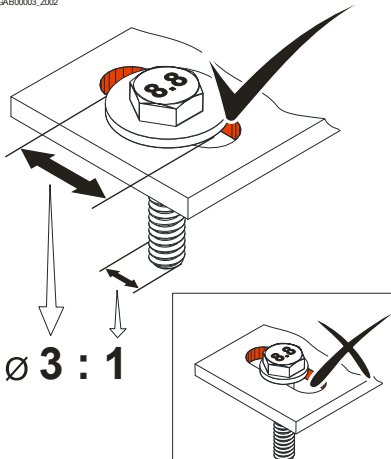
If the magnetic brake will be continuously supplied the drive can be fitted into areas down to a -20°C ambient temperature.

### 3 Mechanical installation

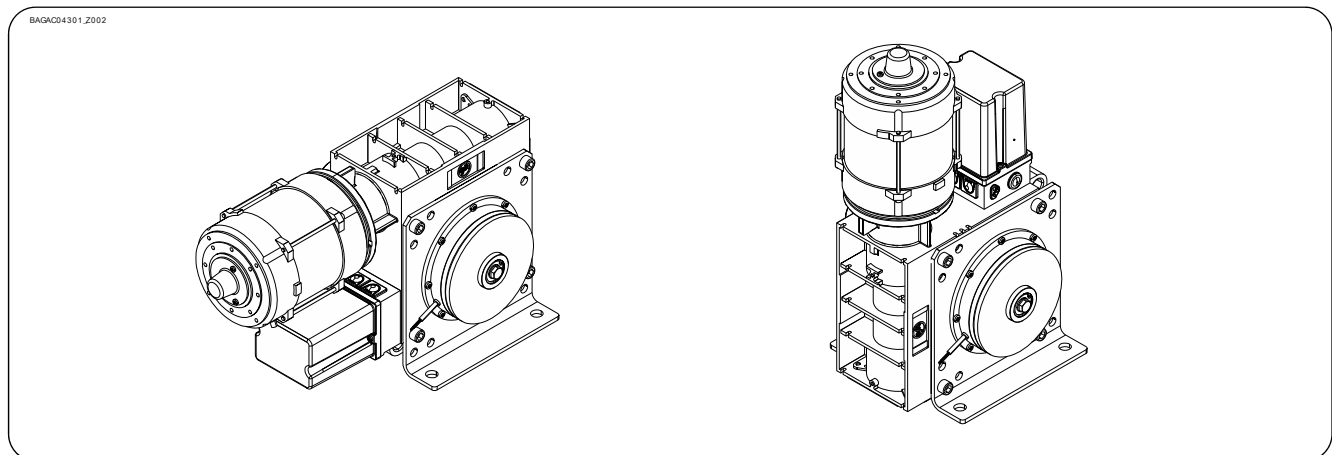
#### Requirements

The permissible loads on walls, mountings, connection and transmission elements must not be exceeded even for maximum holding or locking torque (► observe technical data).

#### Connection elements

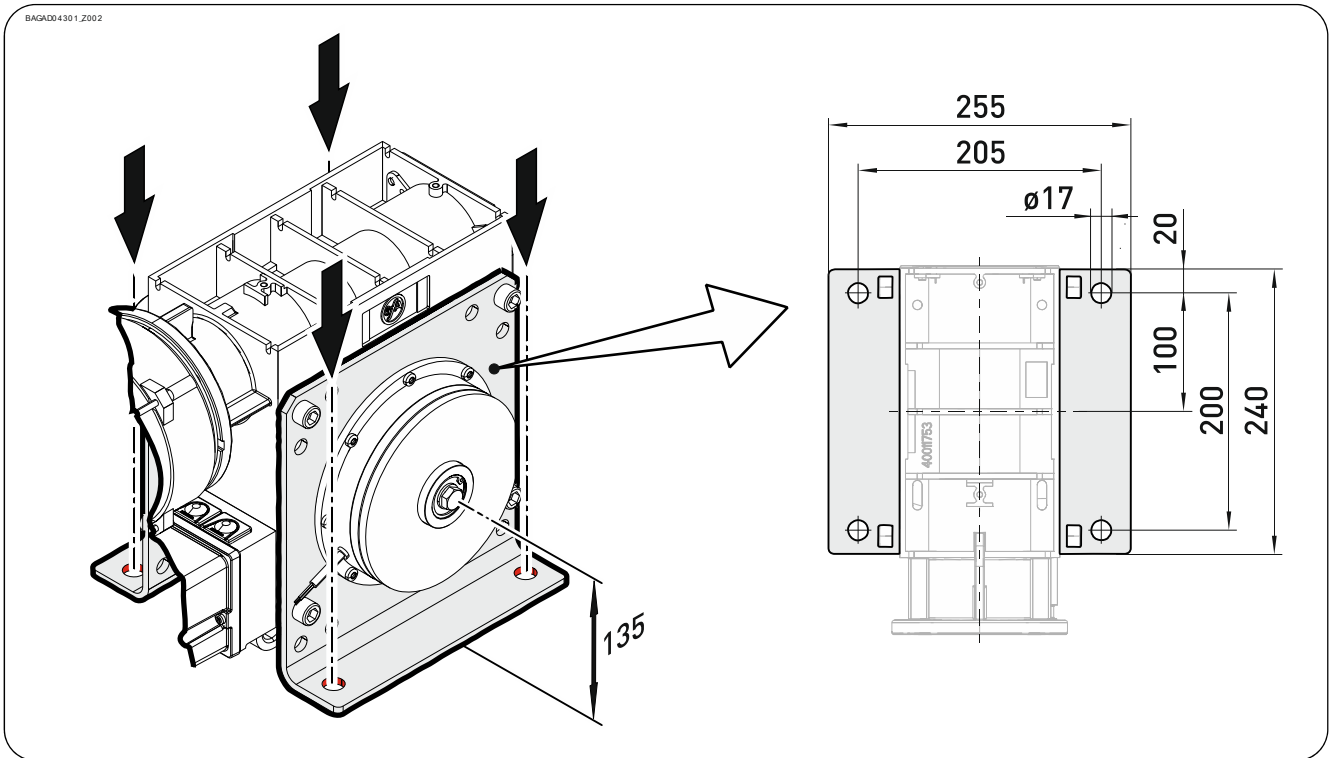
<ul style="list-style-type: none"> <li>► Use self-locking connection elements with a minimum strength of 800 N/mm<sup>2</sup> (8.8).</li> </ul>	<ul style="list-style-type: none"> <li>► Use a screw that precisely fits the hole.</li> </ul>	<ul style="list-style-type: none"> <li>► Use adequately dimensioned washers for elongated holes.</li> </ul>
<p><small>BAGAB00001_Z002</small></p>  <p><b>≥ 800 N/mm<sup>2</sup></b></p>	<p><small>BAGAB00002_Z002</small></p> 	<p><small>BAGAB00003_Z002</small></p>  <p><b>Ø 3 : 1</b></p>

#### Permissible mounting positions



## Mounting

4 boreholes are provided for mounting.



## Installation

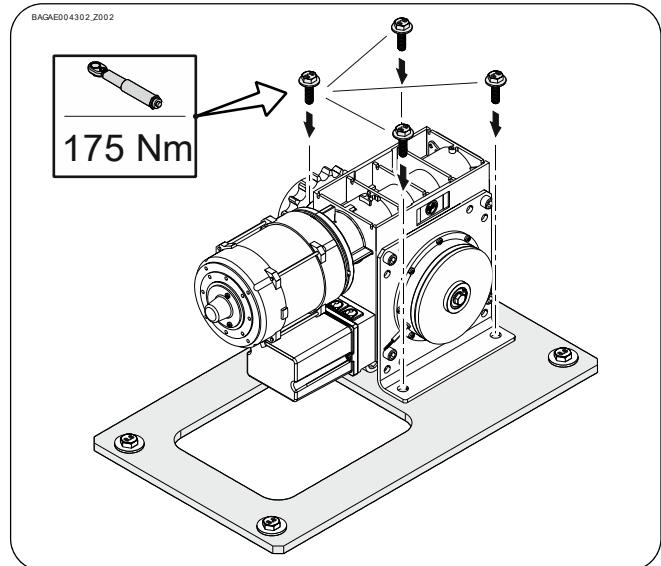
The following descriptions refer to a door which is not further defined. The door manufacturer's specifications must also be observed.



Warning – Injury or danger to life possible!

- Use a lifting device with sufficient load-carrying capacity for installation tasks.
- Adequate space around the adjusting screw must be ensured for the safe activation of the slipping clutch.

- ▶ Tighten all connection elements (M16) with a torque of 175 Nm. Install all further connection elements according to the specifications of the door manufacturer.



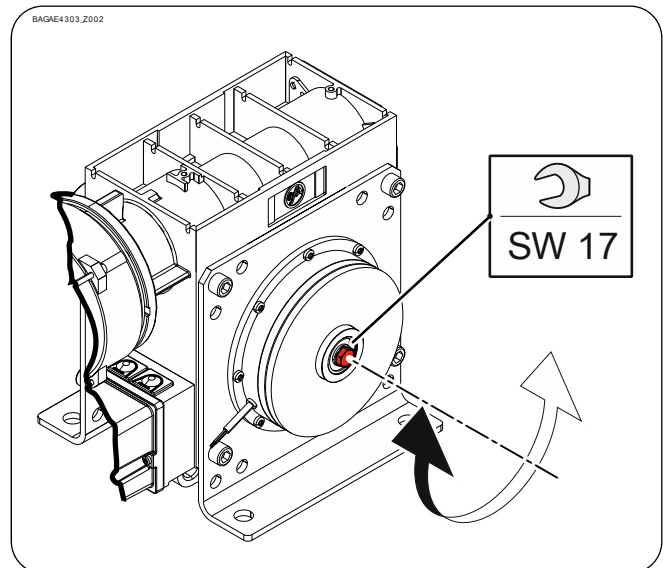




Warning – Injury or danger to life possible!

- Disconnect the electrical voltage for the setting of the slipping clutch.

- ▶ The slipping clutch acts as an overload protection. The factory setting for the tightening torque is 24Nm (ST 60) or 30Nm (ST 80). Rotation to the right will increase the transmittable torque. Rotation to the left will decouple the drive unit from the door.



## 4 Electrical installation



**Warning - Danger to life from electric current!**

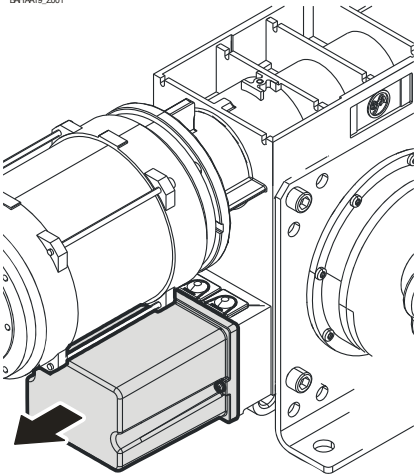
- Switch the mains OFF and check that the cables are de-energised
- Observe the applicable regulations and standards
- Make the electrical connection according to standard
- Use suitable tools

### Performing electrical installation

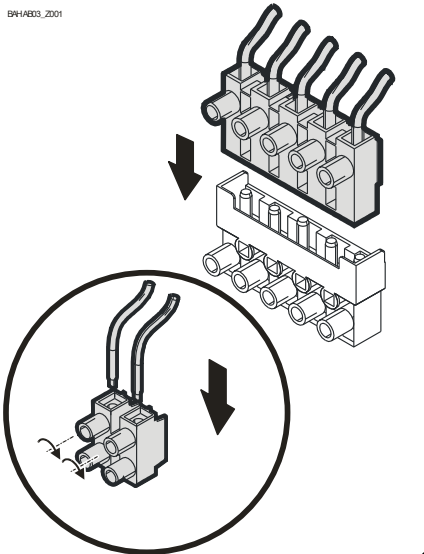
Remove the cover.

Insert the motor plug.  
Connect the brake cables.

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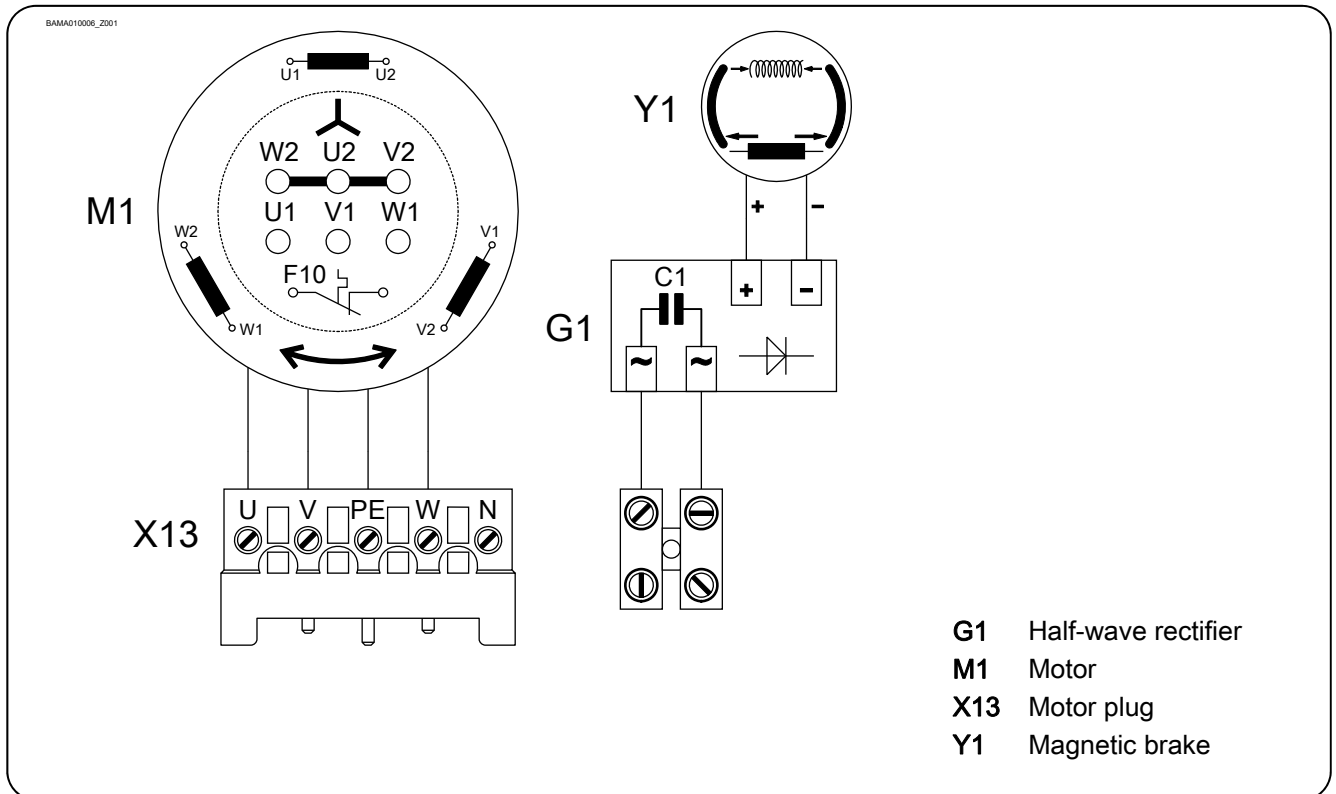
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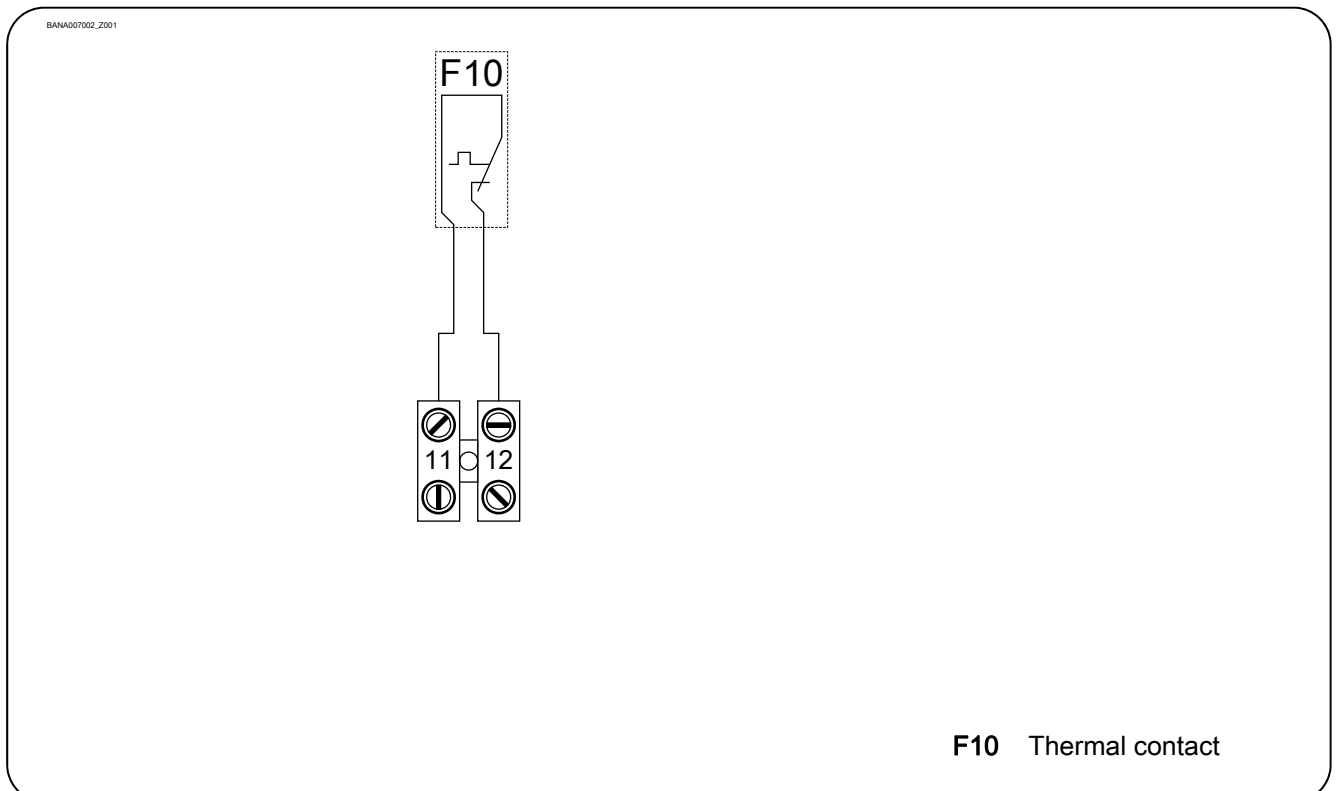
### Completing the electrical installation

Mount the cable entries and/or cable glands.

## 5 Motor connection



## 6 Limit switch connection





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## 7 Completing commissioning / inspection

Check the following components and then install all covers.

### **Gearbox**

Check the drive unit for loss of oil (a few drops can be neglected). Protect the output-shaft permanently against corrosion.

### **Mounting**

Check that all connection elements (consoles, torque mounts, screws, locking rings, etc.) are secure and in proper condition.

### **Electrical wiring**

Check the connection cables and cabling for damage or crushing. Check that the screw connections and plug connections are fitted properly with a good electric contact.

## Brake



### Warning - Potential injury or danger to life!

- Carry out a brake test. Overrun depends on the door and its equipment. The specifications of the door manufacturer must be observed.

In an environment that can affect the coefficient of friction of the brake pad (atmosphere with oil, solvents, detergents, etc.), class of protection IP65i must be adopted.



### Note!

- Engage a qualified engineer to check the drive unit annually
- Apply shorter inspection intervals for doors that are operated frequently
- Observe the applicable regulations and standards

# Declaration of incorporation

within the meaning of Machinery Directive 2006/42/EC  
for partly completed machinery, Appendix II Part B



GfA ELEKTROMATEN GmbH & Co. KG  
Wiesenstraße 81 · 40549 Düsseldorf  
Germany

# Declaration of conformity

within the meaning of EMC Directive 2014/30/EU  
within the meaning of RoHS Directive 2011/65/EU

We,  
**GfA ELEKTROMATEN GmbH & Co. KG**  
declare under our sole responsibility that the  
following product complies with the above  
directives and is only intended for installation in a  
door system.

Drive unit  
**ST 80.24-50,00**  
Part no.: 10003195 00001

We undertake to transmit in response to a  
reasoned request by the appropriate regulatory  
authorities the special documents on the partly  
completed machinery.

This product must only be put into operation  
when it has been determined that the complete  
machine/system in which it has been installed  
complies with the provisions of the above-  
mentioned directives.

Authorised representative to compile the  
technical documents is the undersigned.

Düsseldorf, 10.08.2018

**Stephan Kleine**  
CEO

  
Signature

The following requirements from Appendix I of  
the Machinery Directive 2006/42/EC are met:  
1.1.2, 1.1.3, 1.1.5, 1.2.2, 1.2.3, 1.2.6, 1.3.2,  
1.3.3, 1.3.9, 1.5.1, 1.5.2, 1.5.4, 1.5.6, 1.5.7,  
1.5.8, 1.5.9, 1.5.10, 1.5.11, 1.5.13, 1.6.1, 1.6.2,  
1.6.4, 1.7.2, 1.7.3, 1.7.4.3.

Standards applied:  
**EN 12453:2001**  
Industrial, commercial and garage doors and  
gates - Safety in use of power operated doors -  
Requirements

**EN 12604:2017**  
Industrial, commercial and garage doors and  
gates - Mechanical aspects - Requirements

**EN 60335-1:2012**  
Household and similar electrical appliances -  
Safety - Part 1: General requirements

**EN 61000-6-2:2005**  
Electromagnetic compatibility (EMC) Part 6-2  
Generic standards – Immunity standard for  
industrial environments

**EN 61000-6-3:2007**  
Electromagnetic compatibility (EMC) Part 6-3  
Generic standards – Emission standard for  
residential, commercial and light-industrial  
environments



